

#### 1. IDENTIFICATION

**Product Name D-Limonene** 

**Other Names** Citrus sinensis; Orange Terpenes; Hydrocarbons, terpene processing by product [CAS#68956-56-9]; Orange, sweet,

> extract/Sweet orange, peel, tincture [CAS#8028-48-6]; Terpenes and terpenoids, mixed grapefruit oil and shaddock oil [CAS#68917-58-8]; Terpenes and terpenoids, mixed sour and sweet orange oil [CAS#68917-57-7]; Terpenes and terpenoids, orange oil [CAS#68647-72-3]; Terpenes and terpenoids, turpentine oil, limonene fraction [CAS#65996-99-8]

Uses It can be used to formulate cleaners and as flavour and fragrance ingredient.

No Data Available **Chemical Family** 

C10H16 **Chemical Formula** 

**Chemical Name** Cyclohexene, 1-methyl-4-(1-methylethenyl)-, (R)-**Product Description** A colourless liquid with a neutral citrus odour.

### Contact Details of the Supplier of this Safety Data Sheet

Organisation	Location	Telephone
Redox Ltd	2 Swettenham Road Minto NSW 2566 Australia	+61-2-97333000
Redox Ltd	11 Mayo Road Wiri Auckland 2104 New Zealand	+64-9-2506222
Redox Inc.	3960 Paramount Boulevard Suite 107 Lakewood CA 90712 USA	+1-424-675-3200
Redox Chemicals Sdn Bhd	Suite 13A.03, Menara Summit Persiaran Kewajipan USJ1 47600 UEP Subang Jaya Selangor, Malaysia	+60-3-5614-2111

## **Emergency Contact Details**

For emergencies only; DO NOT contact these companies for general product advice.

Organisation	Location	Telephone
Poisons Information Centre	Australia – Westmead NSW	1800-251525 131126
Chemcall	Australia	1800-127406 +64-4-9179888
Chemcall	Malaysia	+64-4-9179888
National Poison Centre	Malaysia	+60-4-6536-999
Chemcall	New Zealand	0800-243622 +64-4-9179888
National Poisons Centre	New Zealand	0800-764766
CHEMTREC	USA & Canada	1-800-424-9300 CN723420 +1-703-527-3887

# 2. HAZARD IDENTIFICATION





Poisons Schedule (Aust) Not Scheduled

#### **Globally Harmonised System**

Hazard Classification Hazardous according to the criteria of the Globally Harmonised System of Classification and Labelling of

Chemicals (GHS)

Hazard Categories Flammable Liquids - Category 3

Skin Corrosion/Irritation - Category 2 Sensitisation (Skin) - Category 1 Aspiration Hazard - Category 1

Acute Hazard To The Aquatic Environment - Category 1
Long-term Hazard To The Aquatic Environment - Category 1

**Pictograms** 









Signal Word Danger

Hazard Statements H226 Flammable liquid and vapour.

**H304** May be fatal if swallowed and enters airways.

**H315** Causes skin irritation.

**H317** May cause an allergic skin reaction.

**H410** Very toxic to aquatic life with long lasting effects.

Precautionary Statements Prevention P233 Keep container tightly closed.

**P240** Ground and bond container and receiving equipment.

**P241** Use explosion-proof electrical/ventilating/lighting/equipment.

**P242** Use non-sparking tools.

P243 Take action to prevent static discharges.
P261 Avoid breathing mist/vapours/spray.

**P272** Contaminated work clothing should not be allowed out of the workplace.

**P273** Avoid release to the environment.

**P210** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

**P280** Wear protective gloves/protective clothing/eye protection/face protection and

suitable respirator.

Response P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with

water or shower.

P331 Do NOT induce vomiting.

P333 + P313 If skin irritation or rash occurs: Get medical attention.
P370 + P378 In case of fire: Use sand or water for extinction.

**P391** Collect spillage.

P363 Wash contaminated clothing before reuse.
P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal P501 Dispose of contents/container in accordance with local / regional / national /

international regulations.

Storage

#### **National Transport Commission (Australia)**

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

Dangerous Goods Classification Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by

Road & Rail (ADG Code)

#### Safe Work Australia

National Guide for Classifying Hazardous Chemicals under the Model WHS Regulations

Hazard Classification Hazardous according to the criteria of Safe Work Australia under Model WHS Regulations

#### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Ingredients

Chemical Entity	Formula	CAS Number	Proportion
D-Limonene	C10H16	5989-27-5	<=100 %
Hydrocarbons, terpene processing by product	Alternative CAS No.	68956-56-9	No Data Available
Orange, sweet, extract	Alternative CAS No.	8028-48-6	No Data Available
Terpenes and terpenoids, mixed grapefruit oil and shaddock oil	Alternative CAS No.	68917-58-8	No Data Available
Terpenes and terpenoids, mixed sour and sweet orange oil	Alternative CAS No.	68917-57-7	No Data Available
Terpenes and terpenoids, orange oil	Alternative CAS No.	68647-72-3	No Data Available
Terpenes and terpenoids, turpentine oil, limonene fraction	Alternative CAS No.	65996-99-8	No Data Available

#### 4. FIRST AID MEASURES

## Description of necessary measures according to routes of exposure

**Swallowed** IF SWALLOWED: Rinse mouth, then drink plenty of water. Do NOT induce vomiting. Immediately call a Poison Centre or

doctor/physician for advice. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible)

to maintain an open airway and prevent aspiration. Never give anything by mouth to an unconscious person.

**Eye** IF IN EYES: Do not rub affected area! Immediately flush eyes with running water for several minutes, holding eyelids open

and occasionally lifting the upper and lower lids. Remove contact lenses if present and easy to do. Continue rinsing for at

least 15 minutes. If eye irritation persists, get medical advice/attention.

Skin IF ON SKIN (or hair): Immediately flush skin and hair with running water for at least 15 minutes, while removing

contaminated clothing and shoes. Wash skin with soap and water. If skin irritation or rash occurs, get medical

advice/attention. Wash contaminated clothing and shoes before reuse.

\*In case of burns, immediately cool affected skin for as long as possible with cold water. Do not remove clothing if

adhering to skin.

**Inhaled** IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If respiratory symptoms

persist, get medical advice/attention. Give artificial respiration if victim is not breathing. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with

a one-way valve or other proper respiratory medical device. Administer oxygen if breathing is difficult.

Advice to Doctor Treat symptomatically. Keep victim calm and warm. Ensure that medical personnel are aware of the material(s) involved

and take precautions to protect themselves.

\*Most important symptoms and effects, both acute and delayed: May be fatal if swallowed and enters airways. Delayed

pulmonary edema may occur! Causes skin irritation. May cause and allergic skin reaction.

Medical Conditions Aggravated by No information available.

**Exposure** 

### **5. FIRE FIGHTING MEASURES**

If safe to do so, move undamaged containers from fire area. Cool container with water spray until well after fire is out. **General Measures** 

Avoid getting water inside containers.

**Flammability Conditions** FLAMMABLE LIQUID & VAPOUR: Will be easily ignited by heat, sparks or flames.

**Extinguishing Media** Use dry chemical, Carbon dioxide (CO2), foam or water spray for extinction - Do not use water jets.

\*CAUTION: This product has a very low flash point: Use of water spray when fighting fire may be inefficient.

Fire and Explosion Hazard Risk of violent reaction or explosion! Vapours may form explosive mixtures with air. Vapours may travel to source of

> ignition and flash back. Most vapours are heavier than air and will spread along ground and will collect in low or confined areas. Vapor explosion hazard indoors, outdoors or in sewers! Many liquids are lighter than water. Containers may

explode when heated.

**Hazardous Products of** 

Combustion

Fire may produce irritating, toxic and/or corrosive gases, including Carbon oxides and other non-identified organic

compounds.

**Special Fire Fighting Instructions** Contain runoff from fire control or dilution water - Runoff may cause pollution. Vapours from runoff may create an

explosion hazard! Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local

regulations.

237 °C

**Personal Protective Equipment** Wear positive pressure self-contained breathing apparatus (SCBA). Structural firefighters' protective clothing will only

provide limited protection.

45 - 48 °C Flash Point 0.7 % **Lower Explosion Limit Upper Explosion Limit** 6.1%

**Auto Ignition Temperature Hazchem Code** 3Y

#### 6. ACCIDENTAL RELEASE MEASURES

Ensure adequate ventilation - Ventilate enclosed spaces before entering. ELIMINATE all ignition sources (no smoking, **General Response Procedure** 

flares, sparks or flames in immediate area). All equipment used in handling the product must be earthed. Do not touch or

walk through spilled material. Avoid breathing mist/vapours and contact with eyes, skin and clothing.

**Clean Up Procedures** Absorb with earth, sand or other non-combustible material. Use clean, non-sparking tools to collect absorbed material

and place it into suitable containers for later disposal (see SECTION 13).

Containment Stop leak if you can do it without risk. Prevent entry into waterways, sewers, basements or confined areas. Dike far

ahead of large spill for later disposal.

\*Vapour-suppressing foam may be used to control vapours. Water spray may reduce vapour, but may not prevent ignition

in closed spaces.

Decontamination Clean area with soap (detergent) and water.

**Environmental Precautionary** 

Measures

Spillages and decontamination runoff should be prevented from entering drains and watercourses.

**Evacuation Criteria** Spill or leak area should be isolated immediately. Evacuate personnel to safe areas. Keep unauthorised/unprotected

personnel away. Keep upwind and to higher ground.

\*Large spill: Immediately contact Police or Fire Brigade. Consider initial downwind evacuation for at least 300 m.

Personal Precautionary Measures SCBA and gas-tight suits should be worn when dealing with damaged or leaking containers and where there is no risk of ignition. SCBA and structural firefighting uniform provide limited protection where there is a risk of ignition.

# 7. HANDLING AND STORAGE

Handling Safety showers and eyewash facilities should be provided within the immediate work area for emergency use. Ensure

adequate ventilation, especially in confined areas. Handle in accordance with good industrial hygiene and safety practice. Avoid breathing mist/vapours and contact with eyes, skin and clothing. Do not ingest. Wear protective gloves/protective clothing/eye protection/face protection and suitable respirator (see SECTION 8). FLAMMABLE LIQUID & VAPOUR: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources - No smoking. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharges. Avoid release to the environment - Collect spillage (see SECTION 6).

Storage Store in a cool, dry and well-ventilated place, out of direct sunlight. Keep container tightly closed. Keep away from heat,

hot surfaces, sparks, open flames and other ignition sources - No smoking. Keep away from foodstuffs and incompatible

materials (see SECTION 10). Store locked up.

**Container** Keep in the original, properly labelled container.

\*Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Dispose of in

accordance with federal, state and local regulations.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**General** No specific exposure standards are available for this product.

**Exposure Limits** No Data Available

**Biological Limits** No information available.

Engineering Measures A system of local and/or general exhaust is recommended to keep employee exposures as low as possible. Local exhaust

ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing

dispersion of it into the general work area.

**Personal Protection Equipment** - Respiratory protection: In case of inadequate ventilation, wear respiratory protection. Recommended: Organic vapour

respirator (refer to AS/NZS 1715 & 1716).

- Eye/face protection: Wear appropriate eye protection to avoid eye contact. Recommended: Use safety glasses and face

shield, if required.

- Hand protection: Wear protective gloves. Recommended: Use chemically-resistant gloves.

- Skin/body protection: Wear appropriate personal protective clothing to prevent skin contact. Recommended: Overalls,

safety shoes.

Special Hazards Precaustions Vapour heavier than air – prevent concentration in hollows or sumps. Do NOT enter confined spaces where vapour may

have collected.

Work Hygienic Practices Do not eat, drink or smoke when using this product. Wash the hands thoroughly after handling and before eating,

drinking or smoking. Contaminated clothing must be changed and washed before reuse. Contaminated work clothing

should not be allowed out of the workplace.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State Liquid
Appearance Liquid

 Odour
 Characteristic, citrus

 Colour
 Colourless to pale yellow

**pH** No Data Available

Vapour Pressure approx. 2 mmHg (@ 25 °C)

**Relative Vapour Density** approx. 4.7 Air = 1**Boiling Point** approx.  $175 \text{ }^{\circ}\text{C}$ 

**Freezing Point** approx. -74 °C

**Solubility** Immiscible with water - Soluble in ethanol

 Specific Gravity
 0.835 - 0.845

 Flash Point
 45 - 48 °C

237 °C **Auto Ignition Temp** 

**Evaporation Rate** approx. 5.8 (Diethyl ether = 1)

**Bulk Density** No Data Available **Corrosion Rate** No Data Available **Decomposition Temperature** No Data Available Density No Data Available **Specific Heat** No Data Available **Molecular Weight** No Data Available **Net Propellant Weight** No Data Available **Octanol Water Coefficient** No Data Available **Particle Size** No Data Available **Partition Coefficient** No Data Available **Saturated Vapour Concentration** No Data Available Vapour Temperature No Data Available No Data Available Viscosity **Volatile Percent** No Data Available

**Additional Characteristics** No information available.

**Potential for Dust Explosion** Not applicable.

**Fast or Intensely Burning** 

**Rate of Solid Materials** 

Characteristics

**VOC Volume** 

Risk of violent reaction or explosion!

Flame Propagation or Burning

No information available.

No Data Available

**Non-Flammables That Could** 

Contribute Unusual Hazards to a

**Fire** 

FLAMMABLE LIQUID & VAPOUR: May be ignited by heat, sparks or flames.

Combustible material that has been soaked with D-Limonene may spontaneously combust.

**Properties That May Initiate or Contribute to Fire Intensity** 

**Reactions That Release Gases or** 

Vapours

Fire/decomposition may produce irritating, toxic and/or corrosive gases, including Carbon oxides and other non-identified organic compounds.

Release of Invisible Flammable

Vapours and Gases

Vapours may form explosive mixtures with air.

### 10. STABILITY AND REACTIVITY

**General Information** Peroxides formed by oxidation may present an explosion hazard if they become highly concentrated through distillation.

**Chemical Stability** Stable under normal conditions of storage and use.

**Conditions to Avoid** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. **Materials to Avoid** Incompatible/reactive with strong oxidising agents, acidic clays and mineral acids.

**Hazardous Decomposition** 

**Products** 

Fire/decomposition may produce irritating, toxic and/or corrosive gases, including Carbon oxides and other non-identified

organic compounds.

**Hazardous Polymerisation** Hazardous polymerisation will not occur.

### 11. TOXICOLOGICAL INFORMATION

**General Information** Information on toxicological effects:

- Acute toxicity: May be harmful if swallowed.

- Skin corrosion/irritation: Causes skin irritation.
- Eye damage/irritation: No information available.
- Respiratory/skin sensitisation: May cause an allergic skin reaction.
- Germ cell mutagenicity: No information available.
- Carcinogenicity: No information available.
- Reproductive toxicity: No damage to embryo or foetus when exposure values are observed.
- STOT (single exposure): No information available.
- STOT (repeated exposure): No information available.
- Aspiration toxicity: May be fatal if swallowed and enters airways.

Information on likely routes of exposure:

- Ingestion: May be fatal if swallowed and enters airways. May cause gastrointestinal irritation, abdominal pain, nausea, vomiting, diarrhoea, drowsiness, dizziness.
- Eye contact: May cause eye irritation, reddening.
- Skin contact: May cause reddening, swelling, blistering. Product has a degreasing effect; Repeated exposure may cause skin dryness. May cause an allergic skin reaction.
- Inhalation: May cause irritation to the respiratory tract. May cause respiratory disruptions, sore throat, coughing, shortness of breath, drowsiness, dizziness, nausea.

Chronic effects: No information available.

Acute

**Ingestion** Acute toxicity (Oral):

- LD50, Rat: 4,400 - 52,00 mg/kg [Supplier's SDS].

Carcinogen Category None

#### 12. ECOLOGICAL INFORMATION

**Ecotoxicity** Aquatic toxicity:

- LC50, Fish (Pimephales promelas): 0.619 - 0.796 mg/L (96 h).

- EC50, Crustacea (Daphnia magna): 0.577 mg/L (48 h).

**Persistence/Degradability** The material is partially biodegradable.

**Mobility** No information available.

**Environmental Fate** Very toxic to aquatic life with long lasting effects - Avoid release to the environment.

**Bioaccumulation Potential** Risk of bioaccumulation in an aquatic species is high.

**Environmental Impact** No Data Available

## 13. DISPOSAL CONSIDERATIONS

**General Information** Dispose of by incineration or landfill and in accordance with local/regional/national regulations.

Special Precautions for Land Fill Empty containers should be washed thoroughly with detergent and water before being sent for reconditioning or

disposal. The washing should be treated as trade effluent.

#### 14. TRANSPORT INFORMATION

Land Transport (Australia)

ADG Code

Proper Shipping Name TERPENE HYDROCARBONS, N.O.S. (d-Limonene)

Class 3 Flammable Liquids

Subsidiary Risk(s) No Data Available

**EPG** 128 Flammable Liquids (Water-Immiscible)

 UN Number
 2319

 Hazchem
 3Y

 Pack Group
 III

**Special Provision** No Data Available

# Land Transport (Malaysia)

ADR Code

Proper Shipping Name TERPENE HYDROCARBONS, N.O.S. (d-Limonene)

Class 3 Flammable Liquids
Subsidiary Risk(s) No Data Available

**EPG** 128 Flammable Liquids (Water-Immiscible)

UN Number 2319
Hazchem 3Y
Pack Group III

Special Provision No Data Available

### Land Transport (New Zealand)

NZS5433

Proper Shipping Name TERPENE HYDROCARBONS, N.O.S. (d-Limonene)

Class 3 Flammable Liquids
Subsidiary Risk(s) No Data Available

**EPG** 128 Flammable Liquids (Water-Immiscible)

 UN Number
 2319

 Hazchem
 3Y

 Pack Group
 III

Special Provision No Data Available

# **Land Transport (United States of America)**

**US DOT** 

Proper Shipping Name TERPENE HYDROCARBONS, N.O.S. (d-Limonene)

Class 3 Flammable Liquids
Subsidiary Risk(s) No Data Available

**ERG** 128 Flammable Liquids (Non-Polar / Water-Immiscible)

 UN Number
 2319

 Hazchem
 3Y

 Pack Group
 III

**Special Provision** No Data Available

## **Sea Transport**

IMDG Code

**Proper Shipping Name** TERPENE HYDROCARBONS, N.O.S. (d-Limonene)

Class 3 Flammable Liquids
Subsidiary Risk(s) No Data Available

 UN Number
 2319

 Hazchem
 3Y

 Pack Group
 III

Special Provision No Data Available

EMS F-E, S-D Marine Pollutant Yes

**Air Transport** IATA DGR

Proper Shipping Name TERPENE HYDROCARBONS, N.O.S. (d-Limonene)

Class 3 Flammable Liquids
Subsidiary Risk(s) No Data Available

 UN Number
 2319

 Hazchem
 3Y

 Pack Group
 III

Special Provision No Data Available

# **National Transport Commission (Australia)**

Australian Code for the Transport of Dangerous Goods by Road & Rail (ADG Code)

**Dangerous Goods Classification**Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by

Road & Rail (ADG Code)

# 15. REGULATORY INFORMATION

General InformationNo Data AvailablePoisons Schedule (Aust)Not Scheduled

## **Environmental Protection Authority (New Zealand)**

Hazardous Substances and New Organisms Amendment Act 2015

Approval CodeHSR002495 - Additives, Process Chemicals and Raw Materials (Flammable) Group Standard 2020

# **National/Regional Inventories**

Australia (AIIC) Listed

Canada (DSL) Listed

Canada (NDSL) Not Listed

China (IECSC) Listed

**Europe (EINECS)** 232-433-8

Europe (REACh) Not Determined

Japan (ENCS/METI) Listed

Korea (KECI) Listed

Malaysia (List of Classified Substances) Not Listed

New Zealand (NZIoC) Listed

Philippines (PICCS) Listed

Taiwan (TCSI) Listed

USA (TSCA) Listed

Mexico (INSQ) Listed

#### 16. OTHER INFORMATION

#### **Related Product Codes**

LIMONE0092, LIMONE0381, LIMONE0390, LIMONE1000, LIMONE1001, LIMONE1002, LIMONE1003, LIMONE1004, LIMONE1390, LIMONE1395, LIMONE1396, LIMONE1397, LIMONE1500, LIMONE1800, LIMONE1801, LIMONE1802, LIMONE1803, LIMONE1804, LIMONE1805, LIMONE1806, LIMONE1807, LIMONE1808, LIMONE1809, LIMONE1810, LIMONE1811, LIMONE1812, LIMONE1813, LIMONE1814, LIMONE1815, LIMONE1816, LIMONE1817, LIMONE1818, LIMONE1819, LIMONE1820, LIMONE1821, LIMONE1822, LIMONE1823, LIMONE1824, LIMONE1825, LIMONE1826, LIMONE1826, LIMONE1830, LIMONE1850, LIMONE1895, LIMONE2000, LIMONE2001, LIMONE2002, LIMONE2003, LIMONE2004, LIMONE2005, LIMONE2006, LIMONE2007, LIMONE3000, LIMONE3001, LIMONE3002, LIMONE3003, LIMONE3010, LIMONE3011, LIMONE3012, LIMONE3020, LIMONE5020, LIMONE5020

Revision 6

Revision Date 26 Jan 2023

Reason for Issue Updated SDS

Key/Legend < Less Than
> Greater Than

**AICS** Australian Inventory of Chemical Substances

atm Atmosphere

**CAS** Chemical Abstracts Service (Registry Number)

cm² Square CentimetresCO2 Carbon Dioxide

**COD** Chemical Oxygen Demand **deg C (°C)** Degrees Celcius

EPA (New Zealand) Environmental Protection Authority of New Zealand

deg F (°F) Degrees Farenheit

**g** Grams

g/cm³ Grams per Cubic Centimetre

g/I Grams per Litre

**HSNO** Hazardous Substance and New Organism **IDLH** Immediately Dangerous to Life and Health **immiscible** Liquids are insoluable in each other.

inHg Inch of Mercury
inH20 Inch of Water

**K** Kelvin **kg** Kilogram

kg/m³ Kilograms per Cubic Metre

**Ib** Pound

**LC50** LC stands for lethal concentration. LC50 is the concentration of a material in air which causes the death of 50% (one half) of a group of test animals. The material is inhaled over a set period of time, usually 1 or 4 hours.

**LD50** LD stands for Lethal Dose. LD50 is the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals.

Itr or L Litre m³ Cubic Metre mbar Millibar mg Milligram

mg/24H Milligrams per 24 Hours

mg/kg Milligrams per Kilogram

mg/m³ Milligrams per Cubic Metre

Misc or Miscible Liquids form one homogeneous liquid phase regardless of the amount of either component present.

mm Millimetre

mmH20 Millimetres of Water

mPa.s Millipascals per Second

N/A Not Applicable

**NIOSH** National Institute for Occupational Safety and Health

NOHSC National Occupational Heath and Safety Commission

**OECD** Organisation for Economic Co-operation and Development

Oz Ounce

**PEL** Permissible Exposure Limit

Pa Pascal

ppb Parts per Billion

ppm Parts per Million

ppm/2h Parts per Million per 2 Hours

ppm/6h Parts per Million per 6 Hours

psi Pounds per Square Inch

**R** Rankine

**RCP** Reciprocal Calculation Procedure

**STEL** Short Term Exposure Limit

**TLV** Threshold Limit Value

tne Tonne

**TWA** Time Weighted Average

ug/24H Micrograms per 24 Hours

**UN** United Nations

wt Weight